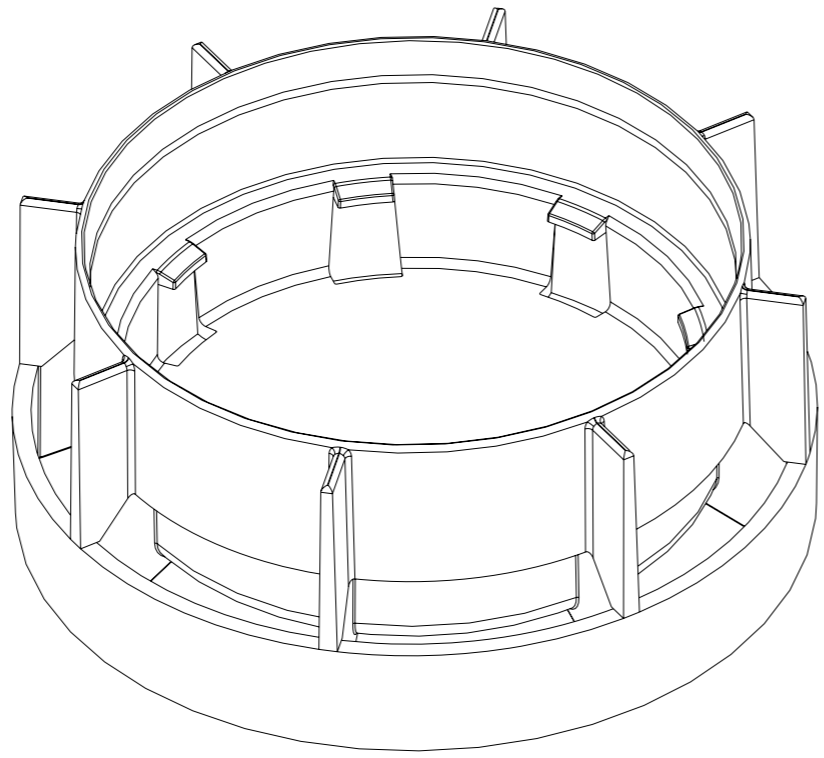


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**REVISIONS**

CHK	REV.	DESCRIPTION	DATE	APPR.
	XA	PROTOTYPE RELEASE	01/17/2007	

- NOTE: UNLESS OTHERWISE SPECIFIED;
- STANDARDS AND PRACTICES OF THE SOCIETY OF THE PLASTICS INDUSTRY INC. (NEWYORK, N.Y.) APPLY. VALUES FOR ENGINEERING AND TECHNICAL STANDARDS ARE ABS FINE.
  - THE PART(S) IN THIS DOCUMENT SHALL BE MADE TO THE DATABASE FILE LABELED WITH PART NO(S). AND REV LEVEL AS IN THIS DOCUMENT.
  - TOOL DESIGN MUST BE APPROVED BY I.D.S. INC. PRIOR TO TOOL CONSTRUCTION.
  - GATE AND EJECTOR PADS SHALL BE FLUSH TO .010/.254MM BELOW SURFACE.
  - FLASH SHALL NOT EXCEED .002/.051MM THICKNESS, .005/.127MM EXTENSION.
  - NO MOLD RELEASE AGENT SHALL BE USED WITHOUT APPROVAL BY I.D.S. INC..



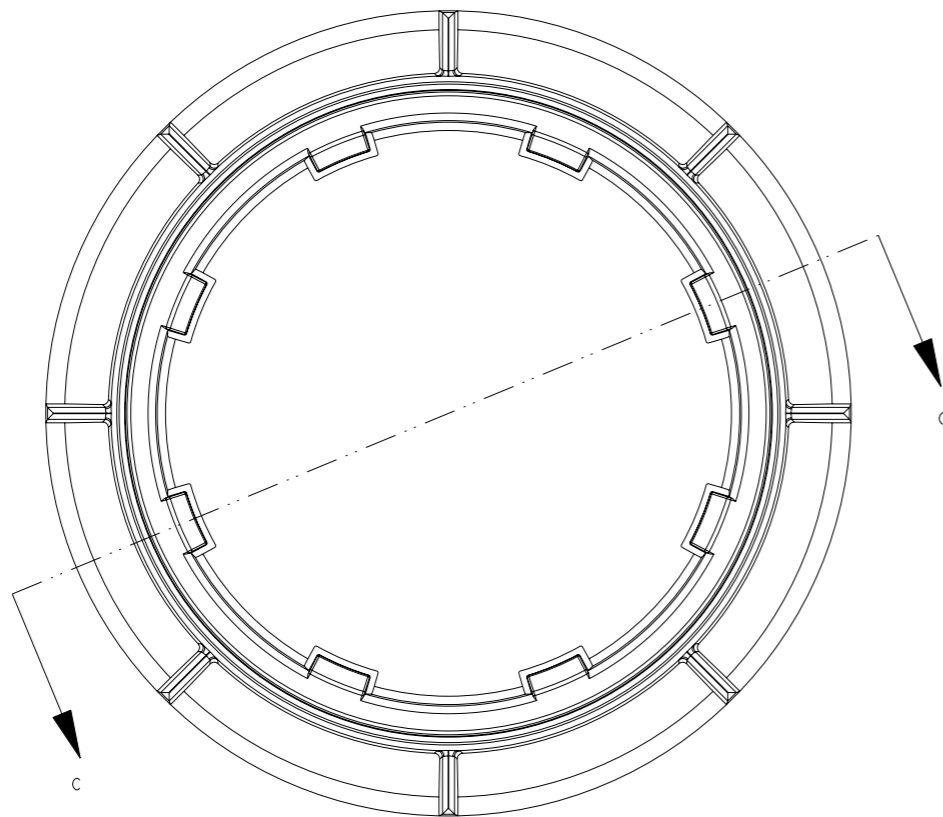
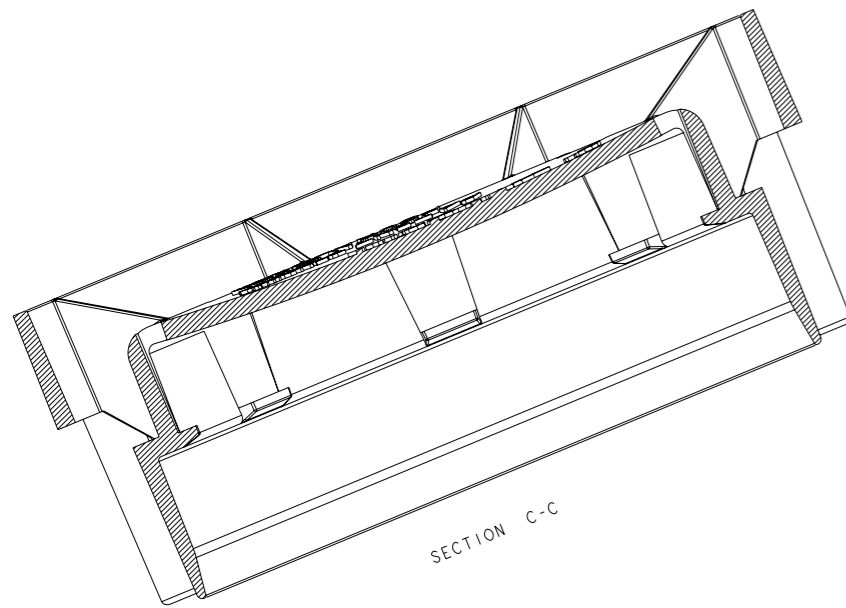
- WALL THICKNESS AS DEFINED BY DATABASE TO BE  $\pm .003/.076$ MM
- CORNERS AND EDGES SHOWN SHARP MAY BE .010/.254MM R MAX.
- DRAFT ANGLES;  
UNLESS OTHERWISE SPECIFIED ON SOLID MODEL DATABASE.  
TEXTURED SURFACES: 3° PER SURFACE  
NON-TEXTURED SURFACES: ON CAVITY SIDE, 1° PER SURFACE  
ON CORE SIDE, 1/2° PER SURFACE  
CORED HOLES: 1/4° PER SIDE

- ⊖ INDICATES DIMENSION DECREASES WITH DRAFT.
  - ⊕ INDICATES DIMENSION INCREASES WITH DRAFT.
- 10 SURFACE FINISH, TEXTURE:  
SURFACES NOTED ARE TO BE TEXTURED  
PER MOLD-TECH NO. XXXXX  
(OR APPROVED SAMPLE PROVIDED.)
  - 11 SURFACE FINISH, SMOOTH:  
SURFACES NOTED ARE TO BE POLISHED  
TO SPI/SPE FINISH NO.2  
(OR APPROVED SAMPLE PROVIDED.)
  - 12 IDENTIFICATION: MARK WITH PART NO. AND LATEST REV. LETTER  
IN APPROXIMATE AREA SHOWN, USING  
(MIN) .06/1.52MM HIGH CHARACTERS.  
(DASH NUMBERS AND REV. LETTER TO BE ON  
REMOVABLE INSERT OR INK STAMPED)
  13. MATERIAL: T.B.D.  
COLOR: T.B.D.
  14. PART VOLUME = 52 mL.
  15. N/A
  16. N/A

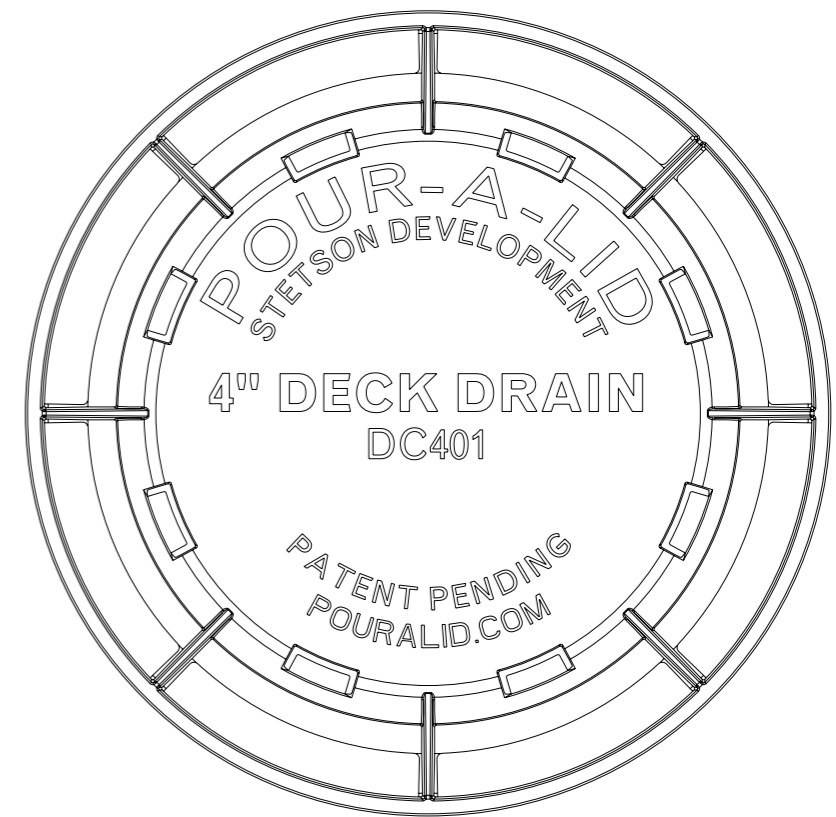
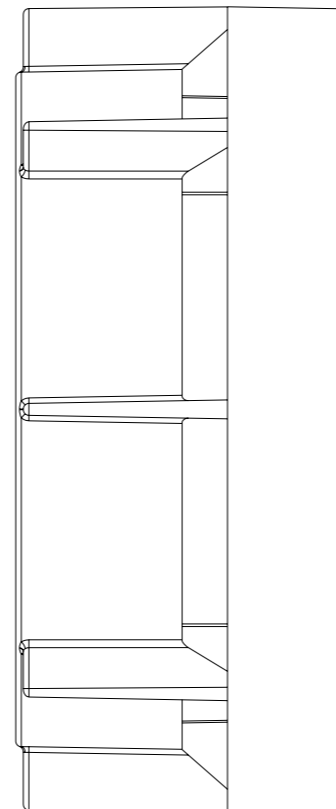
UNLESS OTHERWISE SPECIFIED DIMENSION TOLERANCES ARE:		PART NO. 502357-00-01	
INCHES X.X ± .03 X.XX ± .01 X.XXX ± .005 ANGLES ± 0°30'		MILLIMETERS X ± .5 X.X ± .2 X.XX ± .1 ANGLES ± 0°30'	
DRAWN		DATE	
CHECK		TITLE	
PROJ. ENGR.		<b>DRAIN COVER METROBAY</b>	
ELEC. ENGR.			
MECH. ENGR.			
MFG. ENGR.			
Q.A.			
SIZE	DOC. NO.	DOC. REV.	
B	502357-00	XD	
SCALE	N/A	DO NOT SCALE DRAWING	SHEET 1 OF 2

DRAWING: 502357-00

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SCALE 1:000



SIZE	DOC. NO.	DOC. REV.
B	502357-00	XD
SCALE	N/A	DO NOT SCALE DRAWING
		SHEET 2 OF 2

A DRAWING: 502357-00